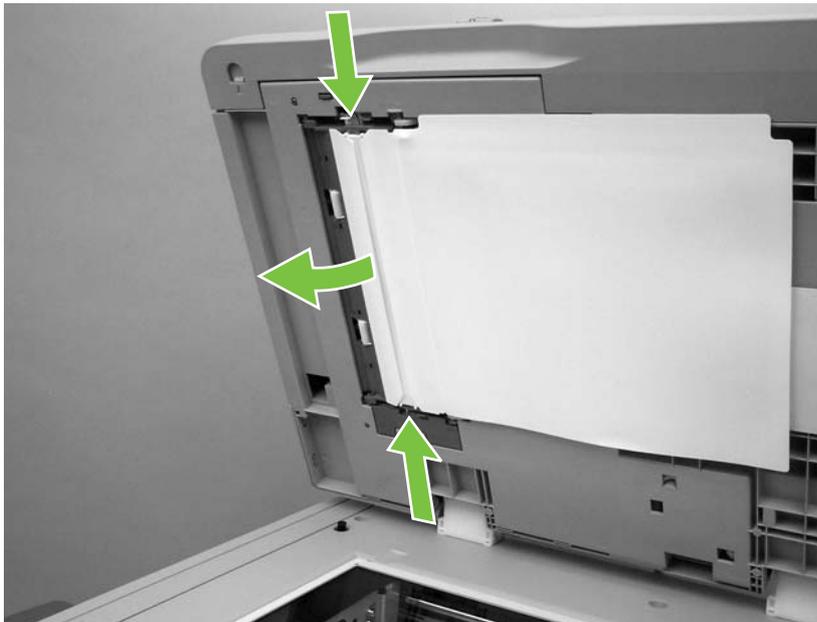


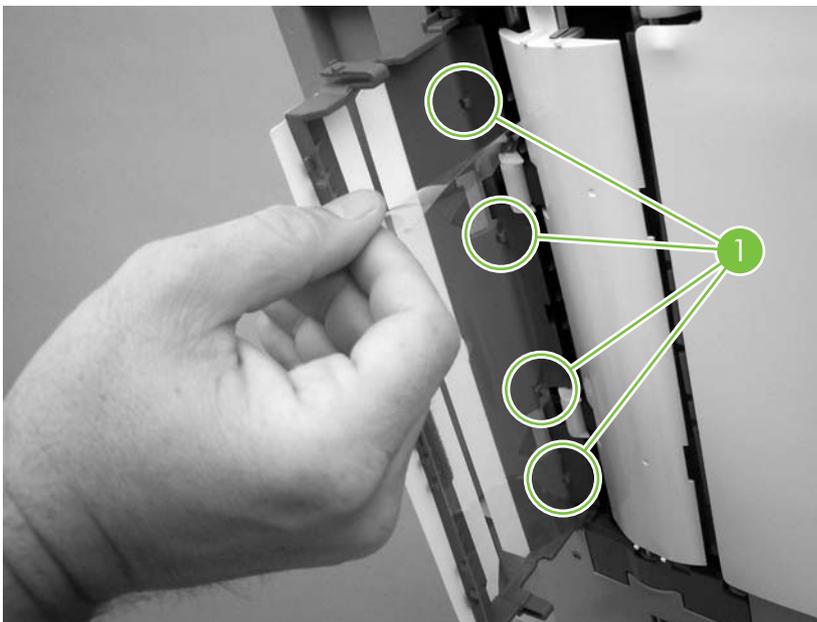
## ADF delivery guide (clear mylar sheet)

1. Open the ADF/scanner assembly and release the two tabs at the top and bottom of the ADF delivery-guide cover.



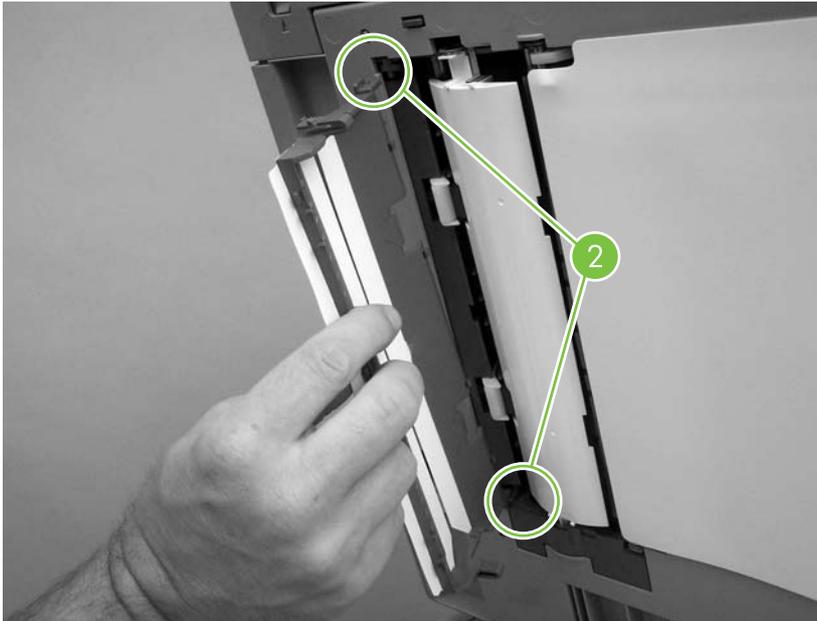
**Figure 5-12** Remove the ADF delivery guide (1 of 3)

2. Carefully unhook the clear mylar sheet from the four tabs on the ADF delivery-guide cover (callout 2), and then remove the mylar sheet.



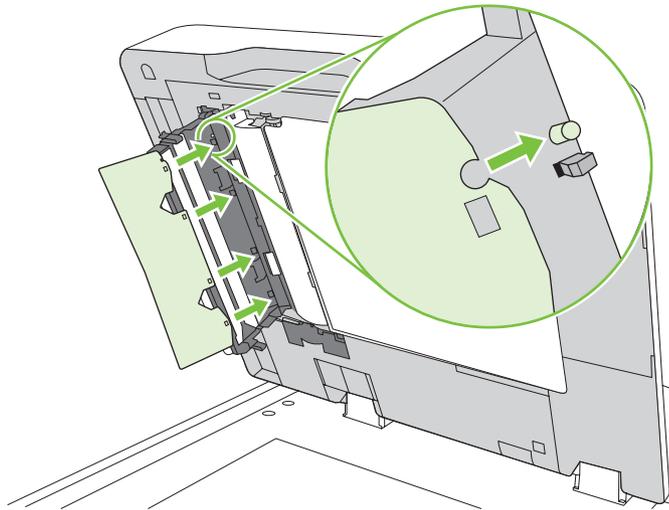
**Figure 5-13** Remove the ADF delivery guide (2 of 3)

3. If necessary, pull the ADF delivery-guide-cover hinges off the hinge pins (callout 2) to remove the cover.



**Figure 5-14** Remove the ADF delivery guide (3 of 3)

4. **Reinstallation tip:** The clear mylar sheet is keyed with a small notch at the top. Be sure to align the notch with the round pin that is on the holder.



**Figure 5-15** Reinstall the clear mylar sheet

2. Flex the pivot pin (near the control panel) away from the mounting hole in the ADF chassis.



**Figure 5-6** Remove the ADF input tray (2 of 3)

3. Remove the ADF input tray.

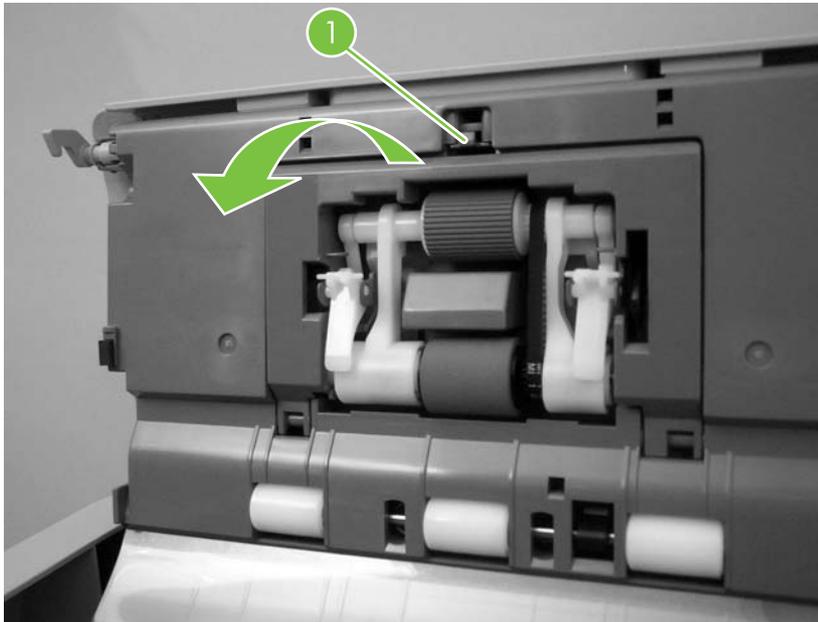


**Figure 5-7** Remove the ADF input tray (3 of 3)

## ADF pickup and feed rollers

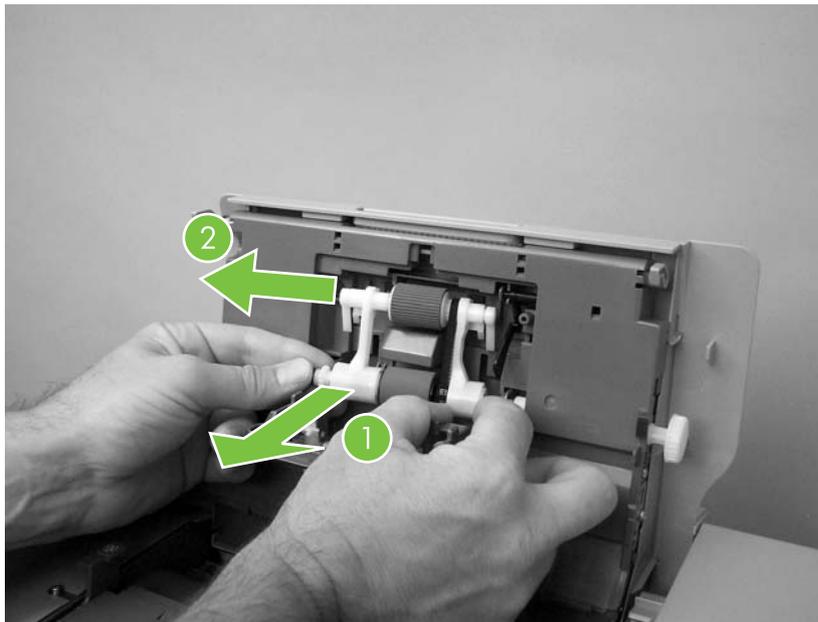
1. Open the ADF top cover.

2. Push down on the locking tab (callout 1), and rotate the top of the assembly away from the ADF.



**Figure 5-8** Remove the ADF pickup and feed rollers (1 of 2)

3. Release the front (gear end) of the roller-assembly drive-shaft, and slide the assembly toward the front of the MFP to remove it.

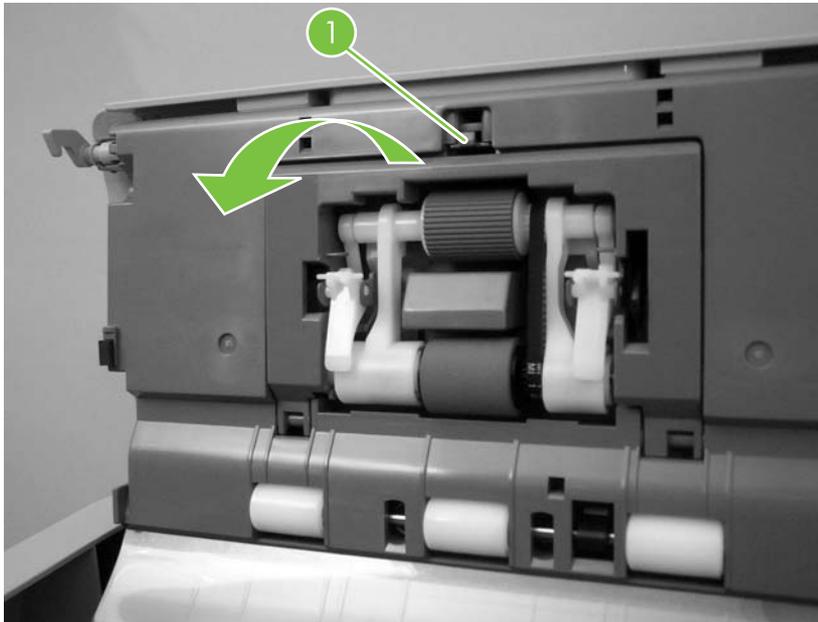


**Figure 5-9** Remove the ADF pickup and feed rollers (2 of 2)

## ADF separation pad

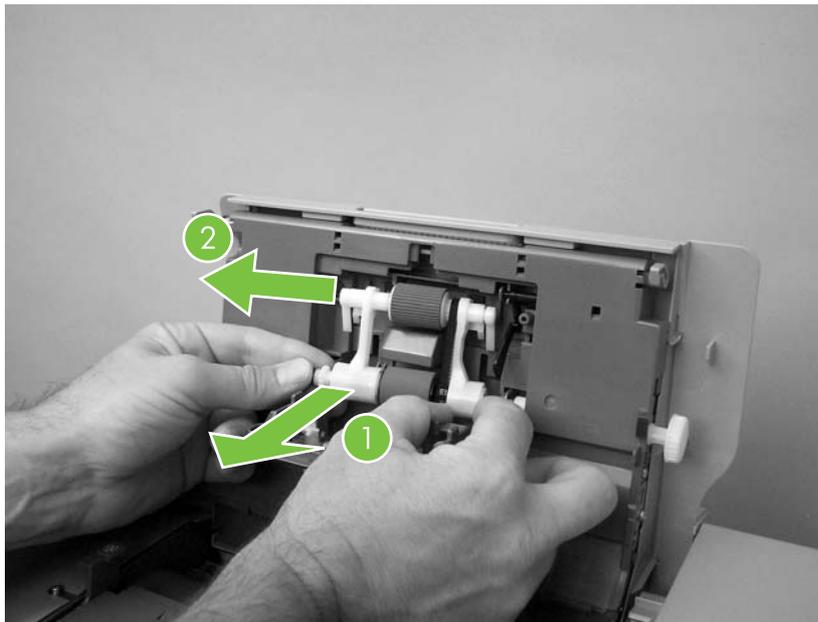
1. Open the ADF top cover

2. Push down on the locking tab (callout 1), and rotate the top of the assembly away from the ADF.



**Figure 5-8** Remove the ADF pickup and feed rollers (1 of 2)

3. Release the front (gear end) of the roller-assembly drive-shaft, and slide the assembly toward the front of the MFP to remove it.

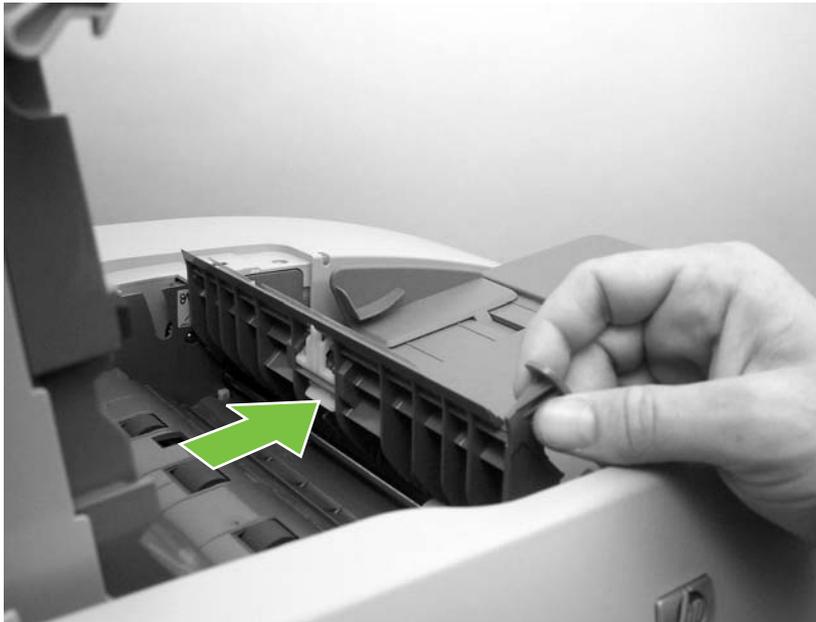


**Figure 5-9** Remove the ADF pickup and feed rollers (2 of 2)

## ADF separation pad

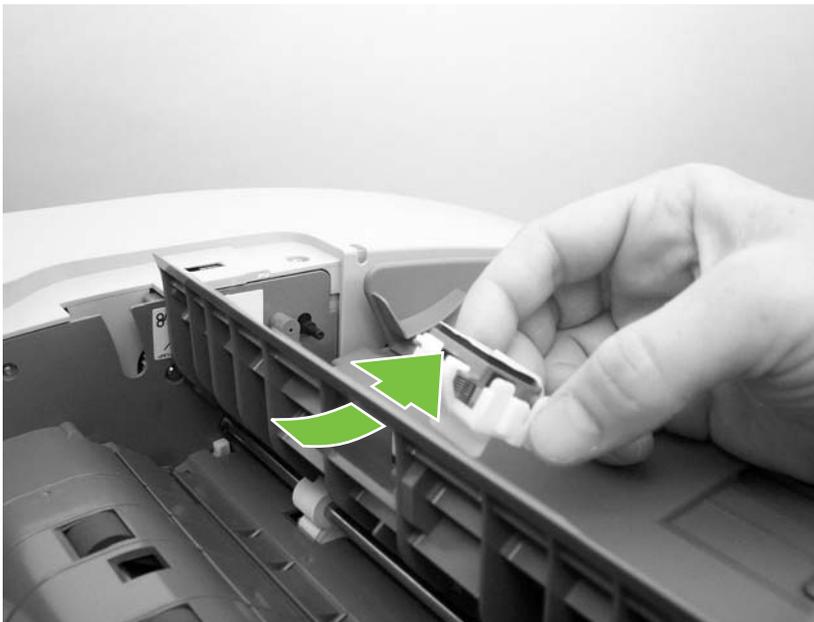
1. Open the ADF top cover

2. Raise the separation-pad-frame assembly, and push the bottom edge of the separation pad away from the frame.



**Figure 5-10** Remove the ADF separation pad (1 of 2)

3. Remove the ADF separation-pad assembly.



**Figure 5-11** Remove the ADF separation pad (2 of 2)

## Fuser-entrance guide

1. Remove the following assemblies.
  - Output bin.
  - Duplexer.
2. Flex the rear hinge-pin of the fuser-entrance guide until it clears the mounting hole in the MFP chassis.
3. Rotate the rear of the guide away of the MFP and slide the guide to the left to release the front hinge-pin. Remove the fuser-entrance guide.



**Figure 5-20** Remove the fuser-entrance guide

## Fuser



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**CAUTION** The fuser is very hot. After turning the MFP power off, allow the fuser to cool for at least 30 minutes before removing it.

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1. Remove the following assemblies.
  - Output bin.
  - Duplex-printing unit.
  - Fuser-entrance guide.

2. Squeeze the two blue tabs on the fuser to release it, and then slide it out of the MFP.

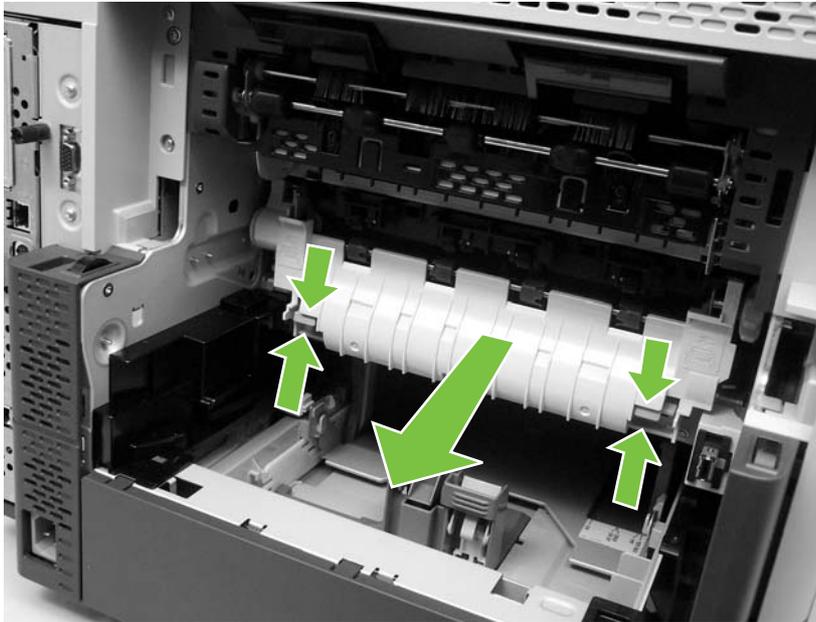


Figure 5-21 Remove the fuser

### Tray 2, 3, 4, or 5 pickup and feed rollers

1. Remove the cassette from the tray.
2. Pinch the roller latch (callout 1) to release the roller, and then slide the roller off of the shaft.

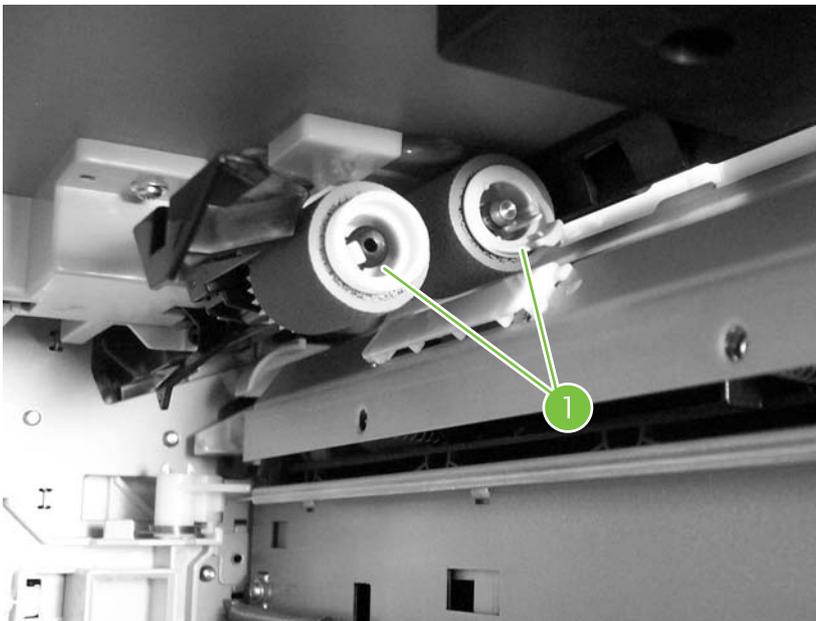
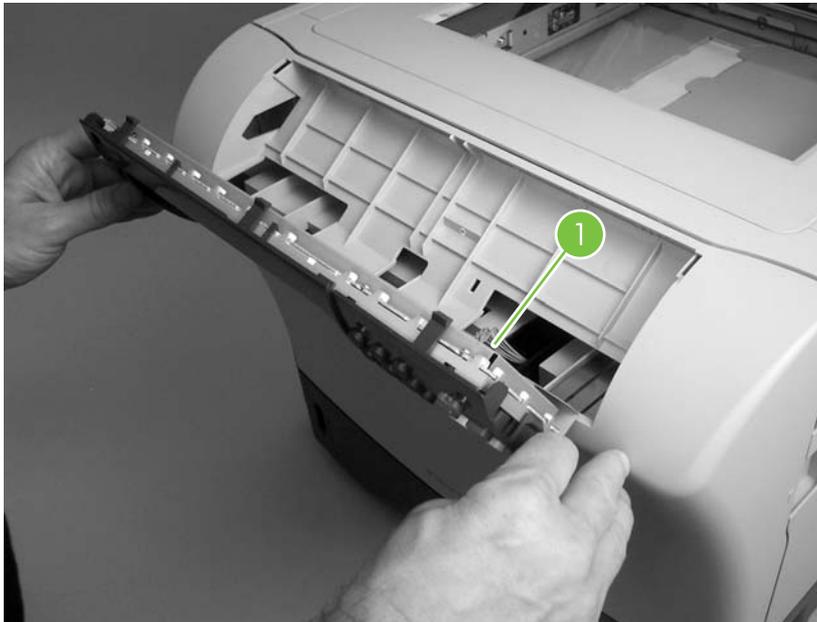


Figure 5-22 Remove the tray 2, 3, 4, or 5 pickup and feed rollers (1 of 2)

3. Disconnect one connector (callout 1) and remove the control panel.



**Figure 5-3** Remove the control panel (2 of 2)

## Transfer roller

1. Remove the print cartridge.



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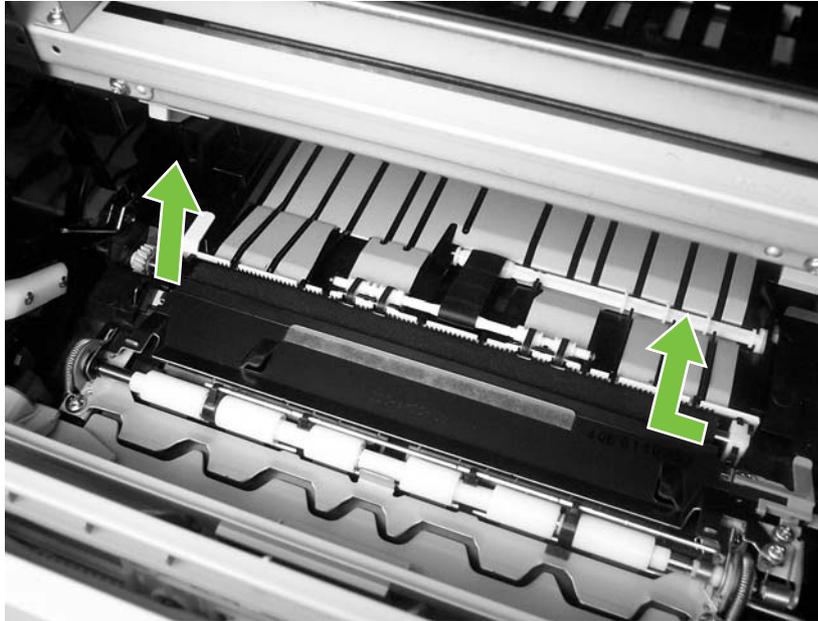
**CAUTION** Do not touch the black rubber on the transfer roller. Skin oils on the roller can cause print-quality problems. Use disposable gloves when you remove the transfer roller.

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2. Use a flat-blade screwdriver to lift the left end of the metal shaft out of place (near the blue gear). Slide the transfer roller to the left to remove it.



**NOTE** When you install the transfer roller, make sure that the black collar on the left side is oriented correctly, with the open end face-down (the solid end is face-up).



**Figure 5-4** Remove the transfer roller

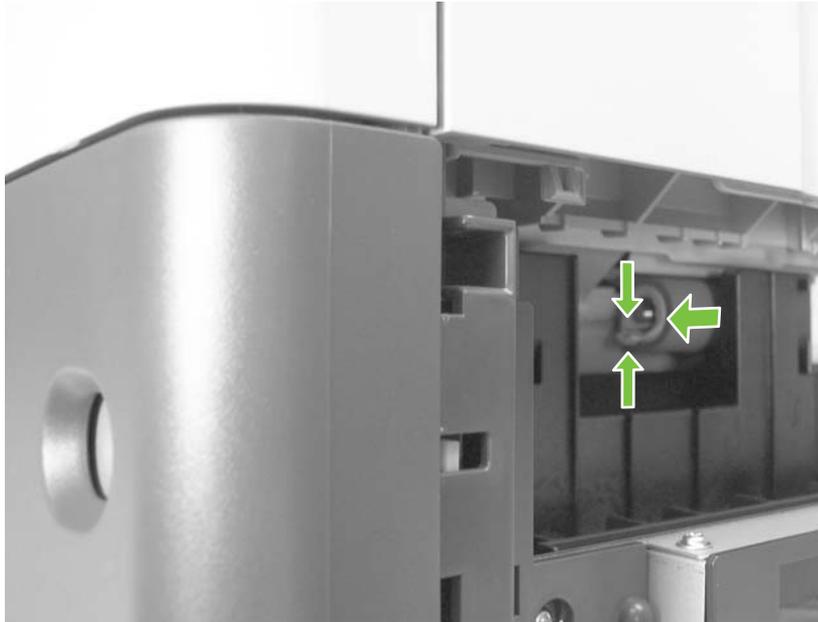
## ADF input tray

1. Open the ADF top cover.



**Figure 5-5** Remove the ADF input tray (1 of 3)

3. Open the jam-access door. Pinch the roller latch to release the roller, and then slide the roller off of the shaft.



**Figure 5-23** Remove the tray 2, 3, 4, or 5 pickup and feed rollers (2 of 2)

## Tray 1 pickup roller

1. Open tray 1.



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**NOTE** If the optional envelope-feeder accessory is installed, remove it.

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2. Release the two locking tabs on the pickup-roller frame and remove the tray 1 pickup roller.



**Figure 5-24** Remove the tray 1 pickup roller

2. Squeeze the two blue tabs on the fuser to release it, and then slide it out of the MFP.

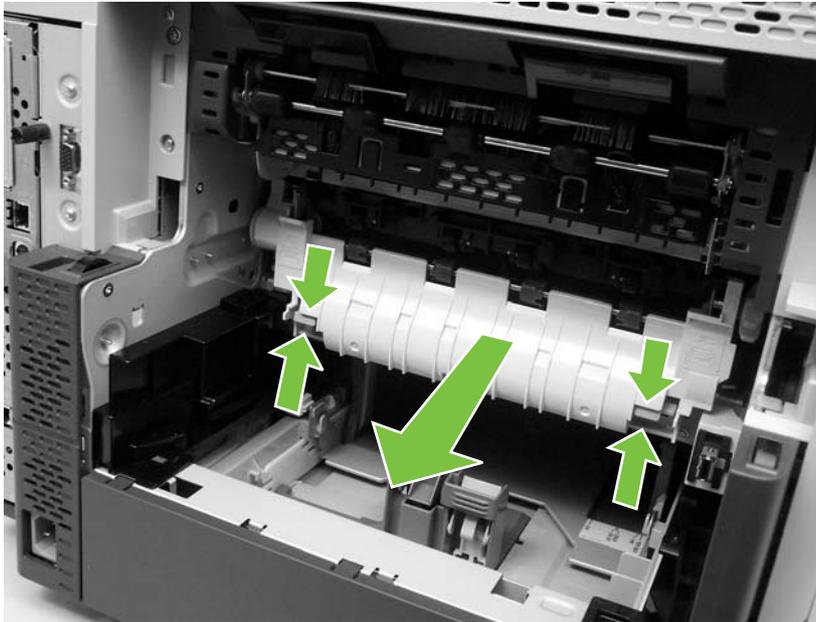


Figure 5-21 Remove the fuser

### Tray 2, 3, 4, or 5 pickup and feed rollers

1. Remove the cassette from the tray.
2. Pinch the roller latch (callout 1) to release the roller, and then slide the roller off of the shaft.

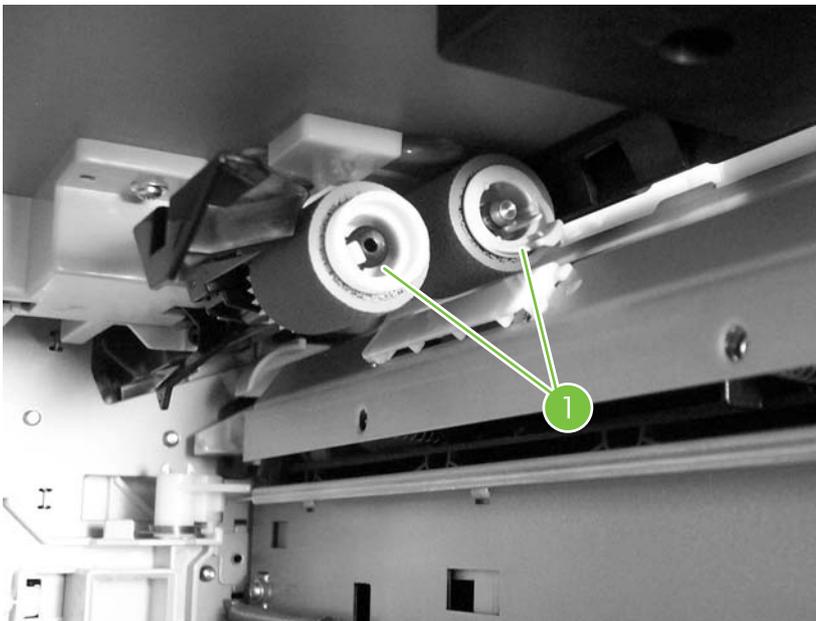
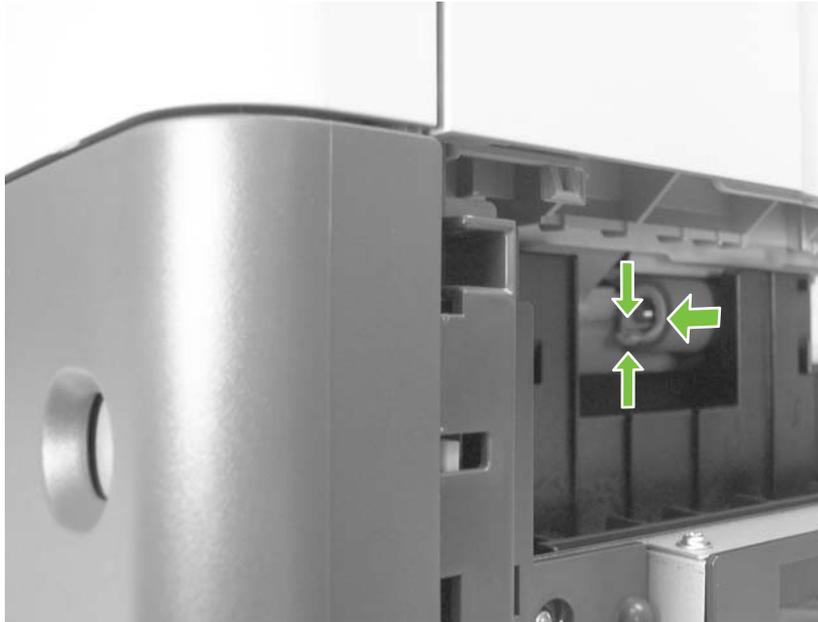


Figure 5-22 Remove the tray 2, 3, 4, or 5 pickup and feed rollers (1 of 2)

3. Open the jam-access door. Pinch the roller latch to release the roller, and then slide the roller off of the shaft.



**Figure 5-23** Remove the tray 2, 3, 4, or 5 pickup and feed rollers (2 of 2)

## Tray 1 pickup roller

1. Open tray 1.



**NOTE** If the optional envelope-feeder accessory is installed, remove it.

2. Release the two locking tabs on the pickup-roller frame and remove the tray 1 pickup roller.



**Figure 5-24** Remove the tray 1 pickup roller