

## Replace Transfer Belt

**CP2025/CM2320MFP/M351/M451/M375MFP/M475MFP/M476MFP**

### ITB removal

1. Remove the print-cartridge drawer.



2. Remove two screws (callout 1).

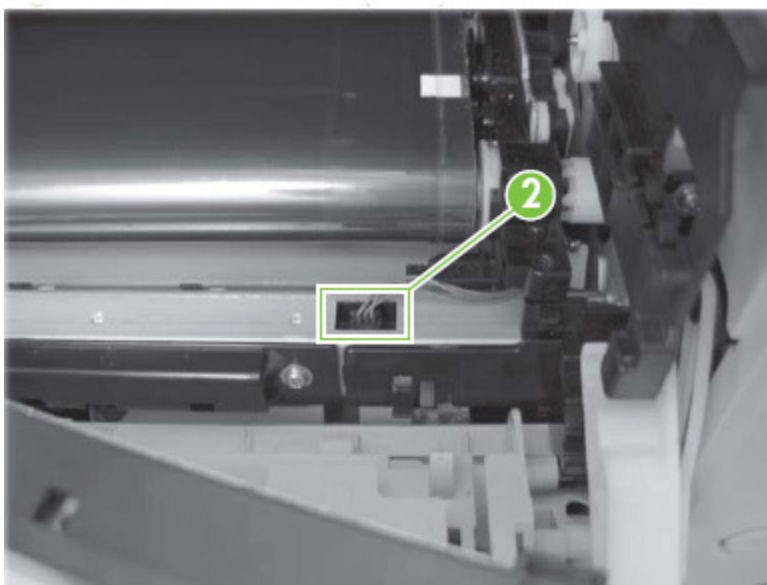


- Carefully rotate the color mis registration sensor away from the ITB.

**CAUTION:** The sensor is still attached to the left side of the product and cannot be completely removed.



- Disconnect one connector (callout 2).



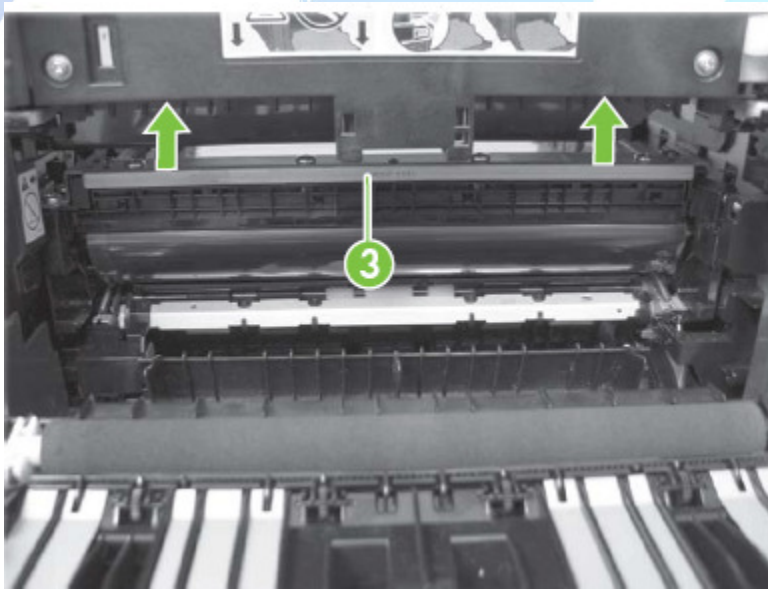
- Carefully lift up on the front of the ITB to release it.

**CAUTION:** Avoid touching the black plastic transfer belt. Skin oils on the belt might cause print-quality problems. Lift the ITB as shown below by using the hard-plastic edges of the ITB.



6. To release the ITB, you might have to open the rear door, and carefully lift up on the sheet-metal portion (callout 3).

**NOTE:** You might need to reach in through the front door and support the front portion of the ITB to keep it from falling back into place as you perform this step.



7. Carefully pull the ITB straight out of the product to remove it.